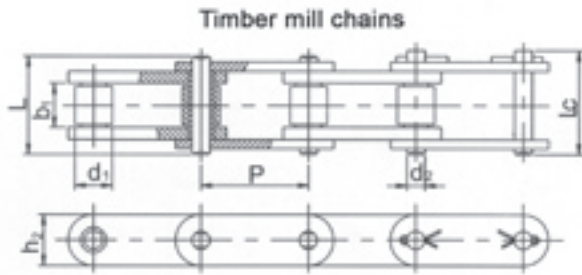
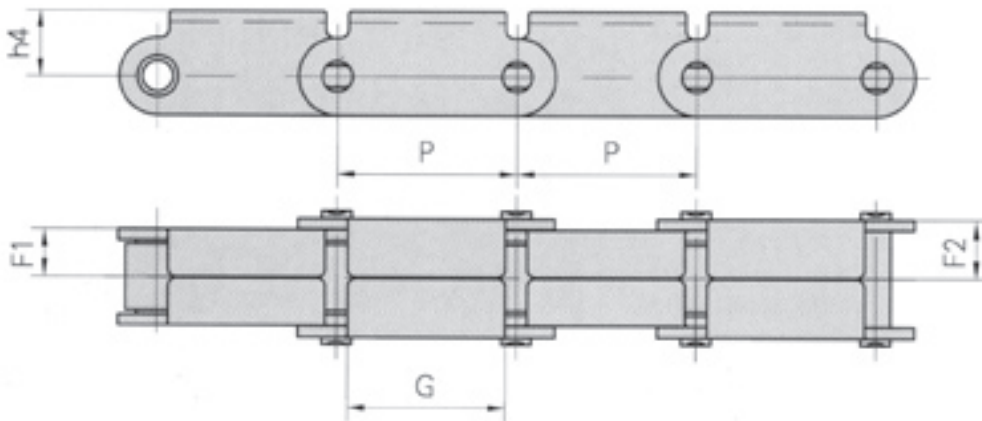


Timber Mill Roller Chains



| Chain No. | Pitch | Roller diameter | Width between inner plates | Pin diameter | Pin length | | Inner plate depth | Ultimate tensile strength | Average tensile strength | Weight per meter |
|-----------|-------|--------------------|----------------------------|--------------------|------------|--------|--------------------|---------------------------|--------------------------|------------------|
| | P | d ₁ max | b ₁ min | d ₂ max | L max | Lc max | h ₂ max | Q min | Q ₀ | q = |
| | mm | mm | mm | mm | mm | mm | mm | mm | kN | kg/m |
| 81X | 66.27 | 23.0 | 26.97 | 11.10 | 49.0 | 51.81 | 28.90 | 106.7 | 129.0 | 3.78 |
| 81XH | 66.27 | 23.0 | 26.97 | 11.10 | 60.1 | 63.4 | 31.35 | 151.9 | 175.7 | 5.88 |
| 81XHH | 66.27 | 23.0 | 26.97 | 11.10 | 65.6 | 68 | 32.26 | 191.1 | 212.6 | 6.70 |



| Chain No. | P | F1 | F2 | G | h4 |
|-----------|-------|------|------|------|-------|
| | mm | mm | mm | mm | mm |
| 81XF1(RT) | 66.27 | 17.5 | 21.8 | 58.0 | 23.85 |